



HOW IT WORKS

S-Series - 6.5 Cu Ft Short-Cycle™ Abrasive Blasters (Remote Blow-Down)

WARNING: This section of the manual is designed to give you a general understanding of how the Abrasive Blaster functions. **All** sections of this manual must be read and understood before operating the equipment.

ADDING ABRASIVE

Abrasive is added through the hole in the top of the Abrasive Blaster where the Pop-up and its seat are located. When abrasive is added, it flows down through the hole, around the Pop-up, and down to the bottom of the pressure vessel where it will exit through the Metering Valve when blasting is started.

PRESSURIZATION / DEPRESSURIZATION (BLOW-DOWN)

Short Cycle systems feature a Remote Blow-Down Palm Button which is used to pressurize/depressurize the Abrasive Blaster.

When a compressed air source (such as an air-compressor) is connected to the inlet of the Abrasive Blaster and the Inlet Valve is opened, compressed air flows through the Moisture Separator (if equipped) and reaches the Combination Valve where it is stopped. When the Blow-Down Palm Button is pulled out, the Combination Valve pinches the Blow-down Hose and air flows through the Combination Valve into the pressure vessel causing the Pop-up (located internally) to seal against its seat. The pressure vessel is now sealed, pressurized and ready to blast.

When the Blow-Down Palm Button is pressed, the Combination Valve automatically closes stopping the flow of compressed air and releasing the Blow-Down Hose. The compressed air remaining in the pressure vessel is released through the Blow-down Hose and the Abrasive Blaster is depressurized.

BLASTING

Blasting can only take place in Short Cycle systems when the Blow-Down Palm Button is in the pulled position. When the control handle is activated, the Automatic Air Valve and Metering Valve open allowing compressed air & abrasive to flow and mix. The mixture of compressed air and abrasive will now exit the Abrasive Blaster through a blast hose and nozzle connected to the coupling on the Metering Valve and blasting begins.

